# **Project Overview**

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## Background

Industrial Assessment Center U.S. DEPARTMENT OF ENERGY

As an employee of the Nebraska Industrial Assessment Center (NIAC) during the summer of 2022, I participated in four assessments as seen below.

Industrial Assessments:

- Vishay, Columbus, NE
- Wastewater Treatment Plant, Norfolk, NE
- Becton Dickinson, Holdrege, NE
- Nebraska Nitrogen, Geneva, NE

## **Project Description**

The purpose of these assessments was to use my knowledge of engineering to prepare these recommendations:

- Implement a compressed air management plan
- Upgrade facility lighting
- Install a VFD on a sludge holding tank blower
- Install cogged v-belts on air handling units

#### **Pollution Prevention Benefits**

The potential benefits of the recommendations over the summer are summarized below.

Recommendation	Annual Cost Savings	Implementation Cost	Payback Period	Annual Energy Savings	GHG Reduction (MTCO <sub>2</sub> e/yr)
Implement a Compressed Air Management Plan	\$25,300	\$17,000	0.7 years	550,091 kWh	525
Upgrade Facility Lighting	\$1,620	\$5,690	3.5 years	10,200 kWh	7.2
Install a VFD on Sludge Holding Tank Blower	\$5,827	\$4,500	0.8 years	85,848 kWh	60.9
Install Cogged V- Belts on Air Handling Units	\$1069	\$1041	1.0 years	22,824 kWh	16
Total	\$33,816	\$28,231	1.5 years	668,963 kWh	609

#### Table 1: Summary of Pollution Prevention Opportunities