## **Chapter 1- Project Overview**

**Industrial Placement** 

**Intern:** Zachary Seier

**Major:** Mechanical Engineering

**School:** University of Nebraska- Lincoln



## **Company Background**

Four brothers started Hughes Brothers, Inc. in 1921. In the beginning, Hughes Brothers was a small company manufacturing wooden cross arms. Today Hughes Brothers is an industry leader in high quality transmission and distribution material manufacturing. Their factory houses a complete wood, metal and fiberglass manufacturing operation. Hughes Brothers produces virtually every component needed in the assembly of their products.

## **Project Description**

Zachary Seier, a 2013 Partners in Pollution Prevention (P3) intern, evaluated three main sustainable manufacturing areas at Hughes Brothers facility: metrology, single-use packaging, and embrittlement. There was a management report written for all areas of focus that included suggested pollution prevention and sustainable manufacturing options. Each suggestion accomplished one or more of the following goals: annual cost reduction, waste reduction, and increase in part dependability.

## **Examples of P2 Suggestions**

The following are examples of some of the results from this project.

P2 Suggestion	Results	Savings
Pallet Wrapz (5 years)	Reduce plastic stretch wrap consumption by 1,300,00 ft	\$30,000
Measure DET blanks only	Reduce scrapped metal by 60,000 lbs annually.	\$300,000

Hughes Brothers has shown a great dedication to pollution prevention over the years. This project is just an extension of Hughes Brothers dedication to reducing their environmental impact.